

The Brighton (Brick370) model is 370mm wide x 690 high x 434-480mm deep, to suit a cavity 1.5 bricks wide x 2 bricks deep x 8 bricks high with minor cutting. Wall thickness must be at least 430mm after render.



Open the front door and install the surround with rounded cutouts at the top as shown.

Adjust the surround so it sits 1mm forward of the front door when closed.

The door gaps at the side and top should be even, and at least 1mm.

NOTE: The surround/fascia's bent flanges all sit **INSIDE** the box as shown here, not outside.

If the rear door hinge side needs changing, please do it **NOW** per the last page.



Prepare a flat, level base 430 to 470mm deep by 590mm or wider.

Adjust the rear panel depth via the 4 Phillips screws and adjustment holes. For brickwork depths greater than 480mm the rear panel can be separated and move further back.

Position the unit accurately, with surround sitting forward by the render thickness (gap as shown). If no render, the **REAR** of the surround should be flush with the front brick face.



Plumb the parcelbox, packing under the feet if required.

Ensure the plane of the front door is parallel to the brickwork.

Brick around the body, butting the bricks up to the body. Use mortar where space allows.



Bend out the tabs and lay in brick course.



There should be approximately 1mm gap at the top of door.

Ensure the gaps between the front door and surround/fascia are even left vs right.



Cut the bricks at the front to clear these weld nuts. Up to 20mm gap is OK at the front, because the door surround covers 30mm all around the front door.

Cut the bricks under the front door so they clear the angled ramp/chute.



Waterproof cement sheet or lintel approx. 8mm thick. If it is bowed, locate the bow upwards. You must prevent the letterbox roof sagging down, esp. at the front, as this could jam the front door.

If cleaning the brick, SPONGE CLEAN ONLY. DO NOT USE ACID. ACID WILL CORRODE STAINLESS STEEL!!!

If the brushed stainless must be cleaned, use a clean sponge with plenty of water and rub ONLY in the direction of the brushing. If you rub across the grain it WILL be damaged and look terrible.

Stainless steel cleaners (e.g. Esstele) are OK but remove them and rinse within a few minutes of application as they are acidic.



Caulk the sides and top of the rear panel.

Put the corrugated floor mat in place.

Give the keys and instructions to the owner.

## HOW TO SWAP THE REAR DOOR HINGING SIDE (2019 onwards)

Please do this before installation, in case the rear door gaps need adjusting by bending the rear panel.

- a. Open the front and rear doors fully. Place a weight on the rear of the unit to avoid it tipping forward with door open.
- b. Look in the rear door, find the bend tab above hinge pin and bend clear.
- c. Use pliers or vise grips to pull the pin upwards, releasing bottom.
- d. Remove rear door. Remove nylon plug, pivot bushing and rubber bumpers and swap sides.
- e. Check the new upper pivot hole is not blocked with powder coating. Carefully drill with 4.0 drill bit or small file if necessary. Trial fit hinge pin.
- f. Fit the pin in the door. Insert the pin into the upper hole and move door into position. Locate pin in lower hole and push/tap downwards into place.
- g. Bend the upper bend tab so it retains the pin.
- h. Check the rear door does not rub when closing. If so, the rear panel can be bent slightly to correct this, but only prior to bricking the unit in place.
- i. Remove cam plate and 22mm nut. Remove lock and rotate 180 degrees so it is correct way up. Re-fit 22mm nut and cam plate.
- j. Close the doors and check lock operation. Flip cam plate over if it's not locking into the cutout.

