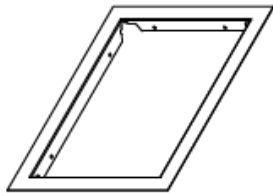




## INSTALLATION INSTRUCTIONS

### BRIGHTON (BRICK – IN)

**PARTS SUPPLIED:** Small fascia screws, fascia and floor mat. Two keys, courier direction labels and owners instructions.



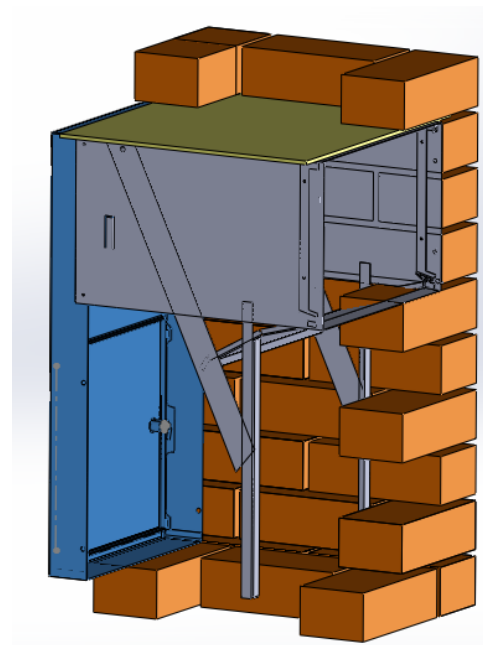
#### INSTALLATION

Suggested method for bricks 230x110x76 mm high. Blockwork is similar.

This unit is 369 W x 690 H x 480 D to fit snugly in a brick cavity 1.5 x 8 x 2 bricks.

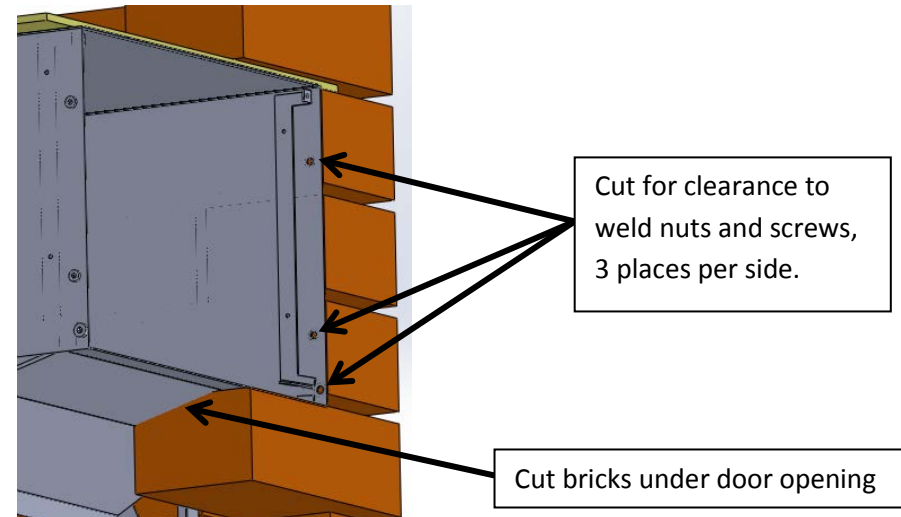
Note that the position of the unit will be affected by render and block size. The unit must be installed so the front face of the front door is approx. 0.5mm proud of the finished surface. e.g. If the brickwork will be rendered with 5mm of render, the front face must project 5 to 6 mm forward of the brickwork.

1. Place the unit on the flat base (brickwork or concrete).
2. Position it based on the note above. i.e. Move forward by render thickness, if to be rendered.
3. Start bricking around the framework, noting that the bricks butt up to the sides of the stainless steel frame.
4. Cut the bricks that sit under the door opening as shown.

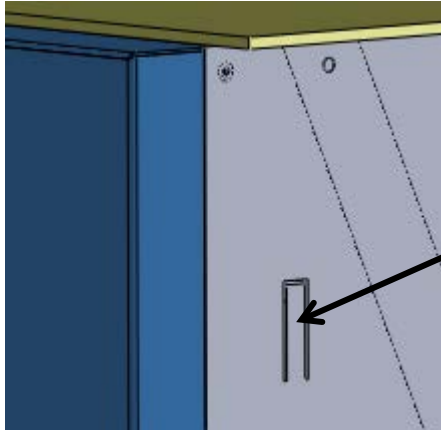


CUTAWAY VIEW OF ASSEMBLY  
FRONT DOOR AND FLAP INSTALLED AS SUPPLIED , BUT NOT SHOWN FOR CLARITY.

5. When bricking the sides of the front door opening, cut recesses for the door pivot weld nuts and fascia screws. Leave the front door in the closed position and take care to maintain consistent gaps all around the door. The lower gap is 2.5mm larger than the side and top gaps to allow for door swing.

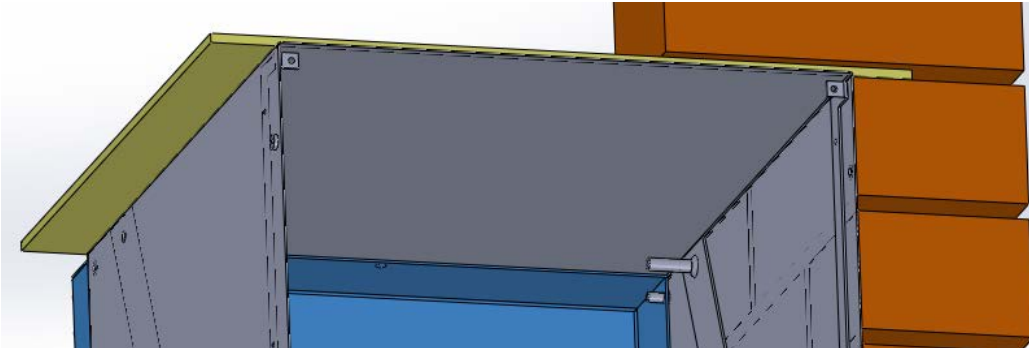


6. Bend out the bend tab on either side to help secure the frame in the brick course.



Bend tab.  
Secure in mortar.

7. Use a piece of 6mm cement sheet as a lintel on top. If necessary, prop the roof to avoid the front hanging down, which would cause an uneven door gap.



8. Brick cleaning: **DO NOT ALLOW ACID TO CONTACT THE DOOR, FRAMEWORK OR REAR PANEL.** Stainless steel is damaged by chlorides and especially by hydrochloric acid. Tape up and cover as required. Promptly and thoroughly rinse off any acid that does come in contact with the letterbox.
9. Fascia cleaning: The laser cutting process can leave adhesive residue at the cut edges of the protective plastic film. If noticeable, this can be removed with solvents such as wax and grease remover (prepsol) or white spirit, rubbing in the direction of the brushed finish to avoid scratches.

10. Install the front door fascia/surround with the supplied screws. It should sit proud of the front door by approximately 0.5 to 1 mm. Apply a bead of silicone sealant to the top internal corner of the fascia during final fitment to seal to the front of the roof panel and exclude water from this joint.

11. Install brick screws to locate and retain the rear panel.



Reach in the rear panel, drill holes and install small brick screws to retain rear panel, 4 places. (Holes in rear panel are 7mm diameter).

12. Neatly caulk the sides and top of the rear panel.
13. Rendering: Do not scratch the visible surfaces. Tape up as required before starting.
14. Place the corrugated polycarbonate shock absorbing mat on the floor, with the sides pointing upwards.
15. Check operation. Lock the rear door and provide the keys, owners instructions and labels to the owner.